

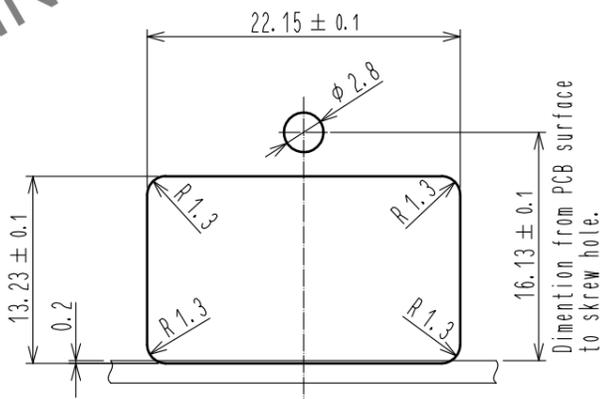
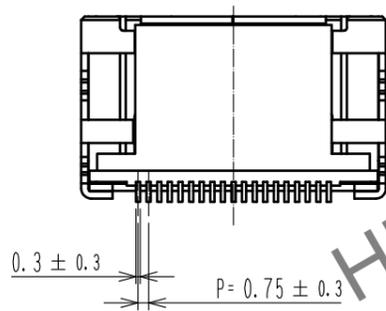
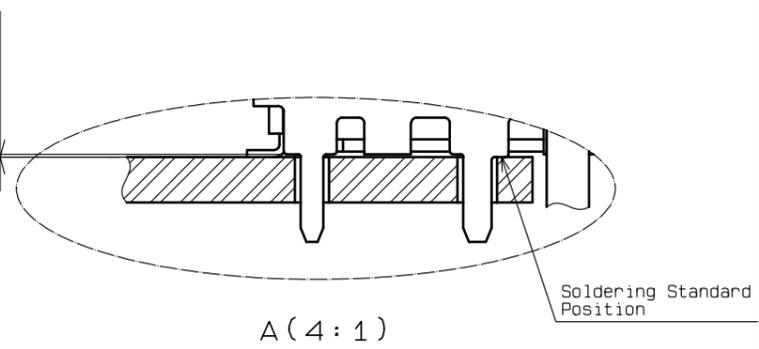
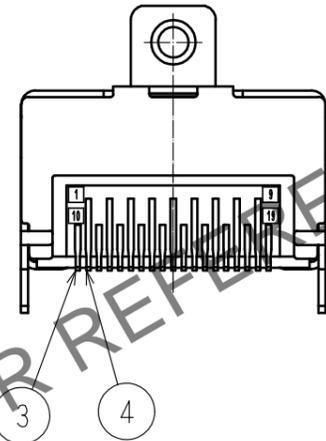
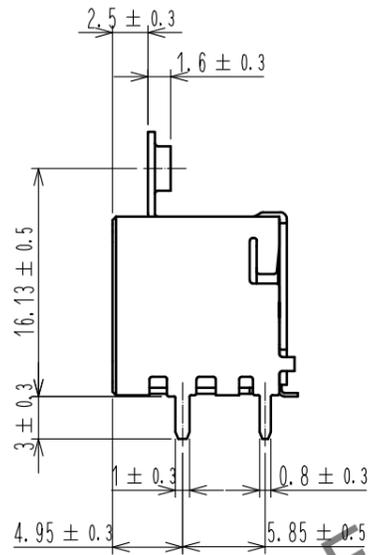
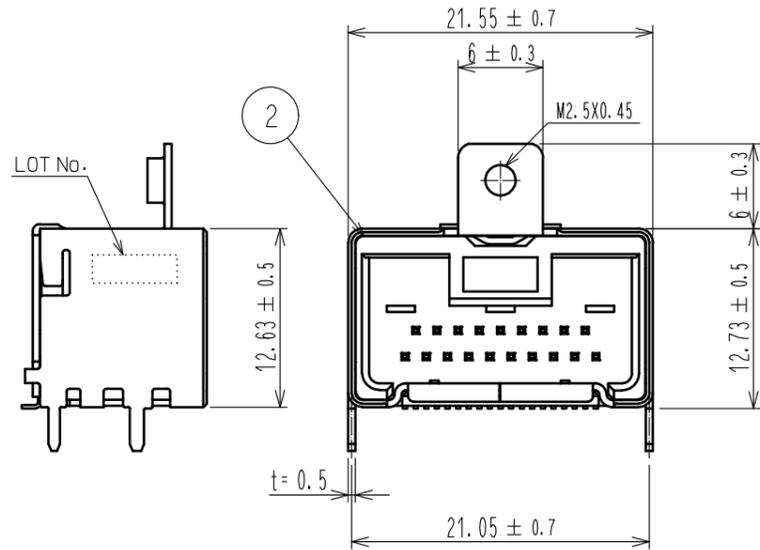
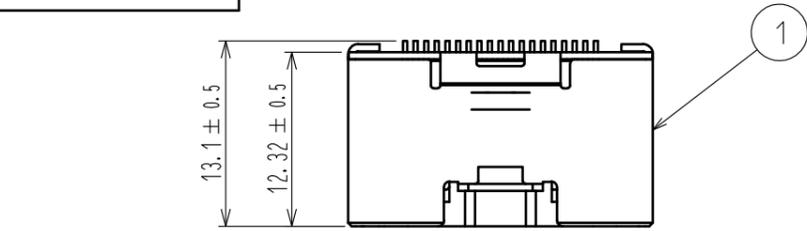
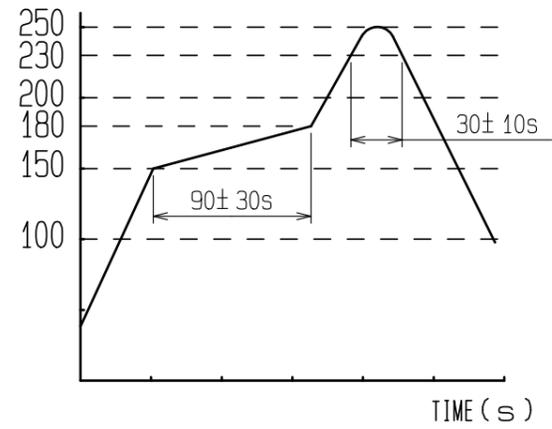
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

ELV, RoHS COMPLIANT

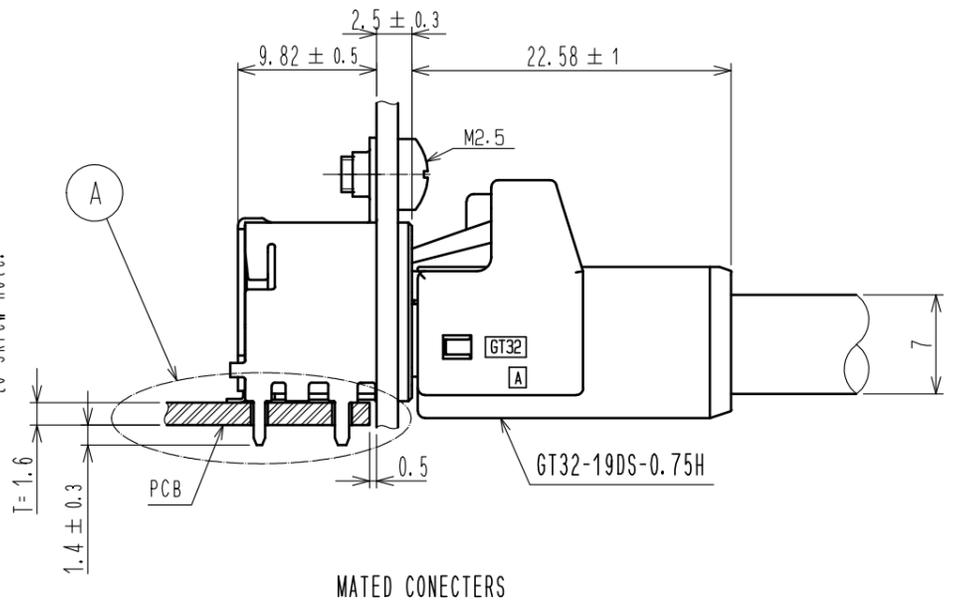
NOTES

- RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPF)
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE UNDER THE CONDITIONS, PROVIDED THAT THERE IS A RETURN TO NOMAL TEMPERATURE BETWEEN THE FIRST AND SECOND CYCLE.
PEAK TEMPERATURE: 250°C
230°C MIN. FOR 20 TO 40 SECONDS.
PREHEATING AREA 150~180°C FOR 60 TO 120 SECONDS.
- HAND SOLDERING: 280-300°C, 2S MAX.
- CONTACT COPLANARITY: 0.1mm MAX.
- RECOMMENDED THICKNESS OF PCB: 1.6mm
- RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.15mm

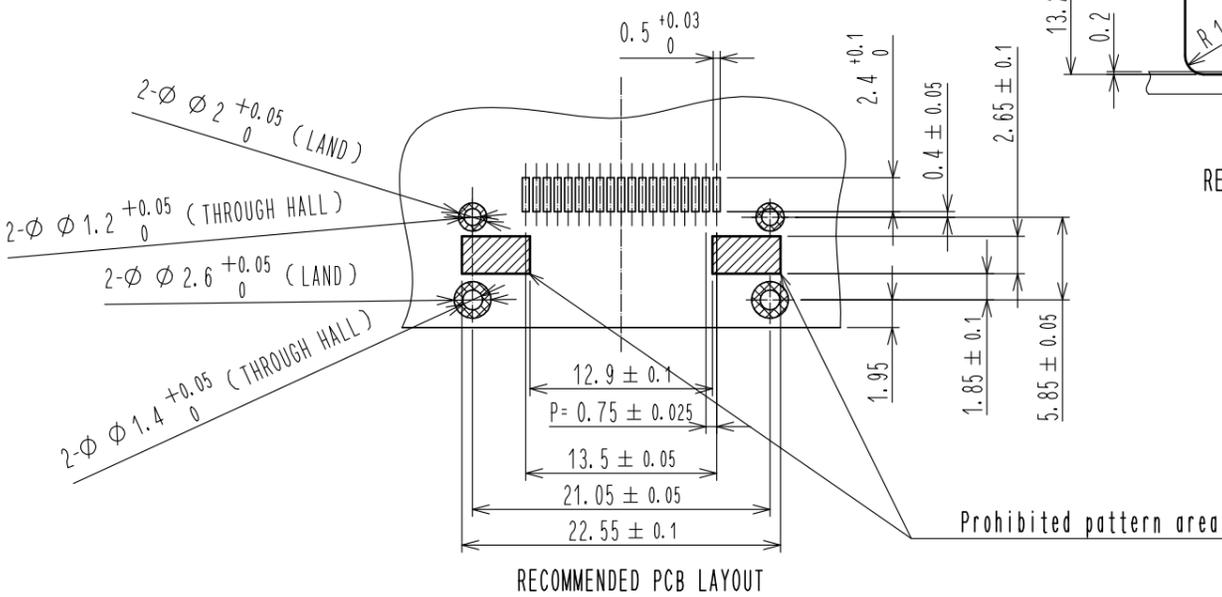
TEMP. (°C)



RECOMMENDED PANNEL LAYOUT



MATED CONECTERS



RECOMMENDED PCB LAYOUT

2	PA	GRAY	4	BRASS	TIN PLATED		
1	COPPER ALLOY	TIN PLATED	3	BRASS	TIN PLATED		
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS		
UNITS	mm	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
		2 : 1	2	DIS-T-00023807	TS. KUBOTA	KT. MAKI	20250414
APPROVED : AR. SHIRAI		20120302		DRAWING NO. EDC3-168826-00			
CHECKED : NH. NAKATA		20120301		PART NO. GT32-19DP-0.75H			
DESIGNED : MH. SHOUJI		20120220		CODE NO. CL0782-0009-3-00			
DRAWN : MH. SHOUJI		20120220					

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PACKAGE SPECIFICATIONS

- ①. Place the connectors into the tray. (Cf. Figure of tray shape)
 QTY per tray: 77pcs
- ②. Put the tray for six steps in turn and wind up a PP band.
 Top(the sixth step) is an empty tray.
- ③. Put it in a cardboard box (W=267 H=126 D=365)
 QTY per cardboard: 385 pcs

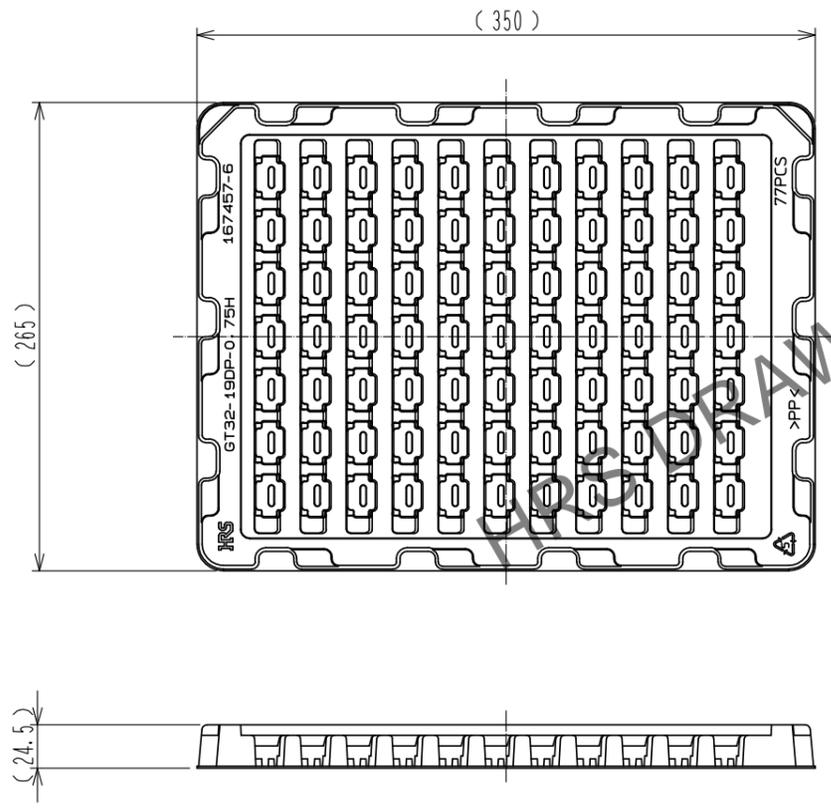


Figure of tray shape

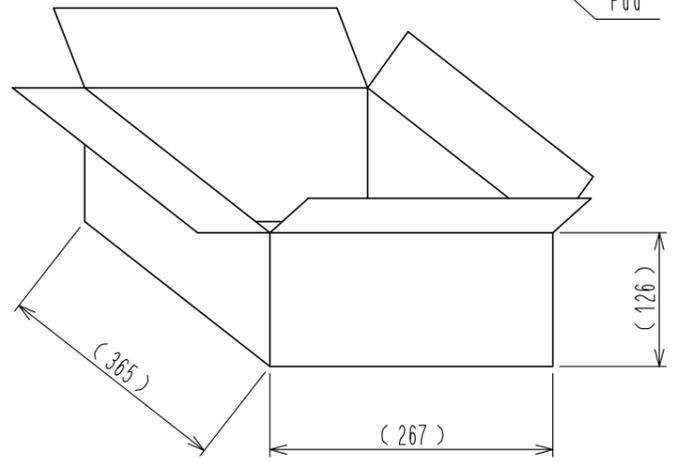
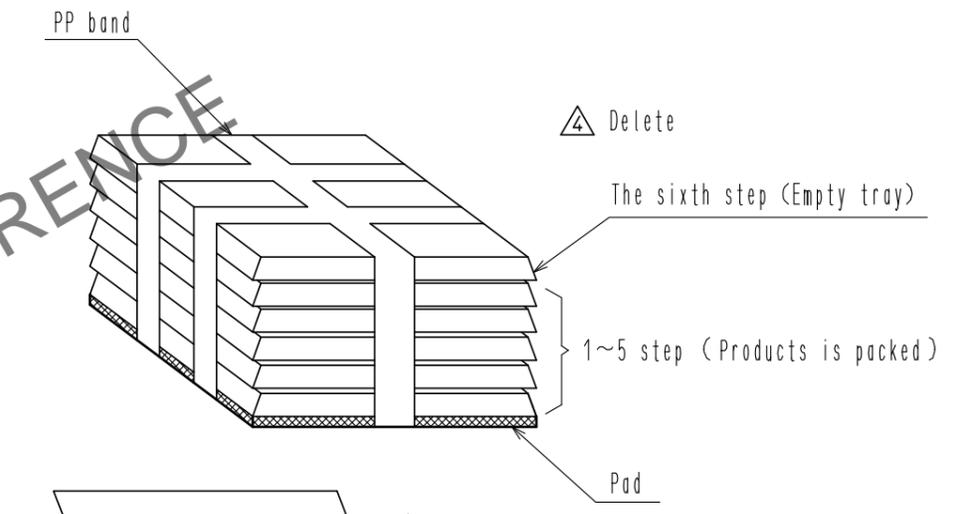
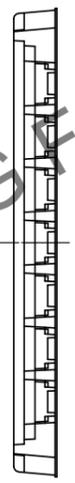


Figure of packing

HRS	DRAWING NO.	EDC3-168826-00	2/2
	PART NO.	GT32-19DP-0.75H	
	CODE NO.	CL0782-0009-3-00	